

MCC ALCAST PVT. LTD.

(ISO 9001:2015)

Die Making, Casting & Machining





STARTUP VISION AND COMPANY OVERVIEW

□ Started in January 2011 with a vision to provide integrated solution from Die making, Casting and Machining and validating cylinder head dies

"Die Making, Casting & Machining"

COMPANY OVERVIEW

□ Company Name	MCC Alcast Pvt. Ltd.
□ Established	January, 2011
□ Employees	45
□ Type of Business	Manufacturing and validation of Aluminium Castings for Automotive & Non Automotive Applications
□ Key Products	Cylinder Heads, Manifold, Oil Transfer plate, Castings for Electronic, Electrical and Machine Tool Industry etc.
□ Total Investments	INR 75M (2017)
□ Certificates	ISO 9001:2015
□ Location	Plot No.43, Jaahnavi Industrial Area, Hanchipura Village Nelamangala Taluk, Bangalore Rural
□ Strengths	Die development, Die validation, Process validation, Batch & Mass production and Customized solutions

MCC

KEY CUSTOMERS

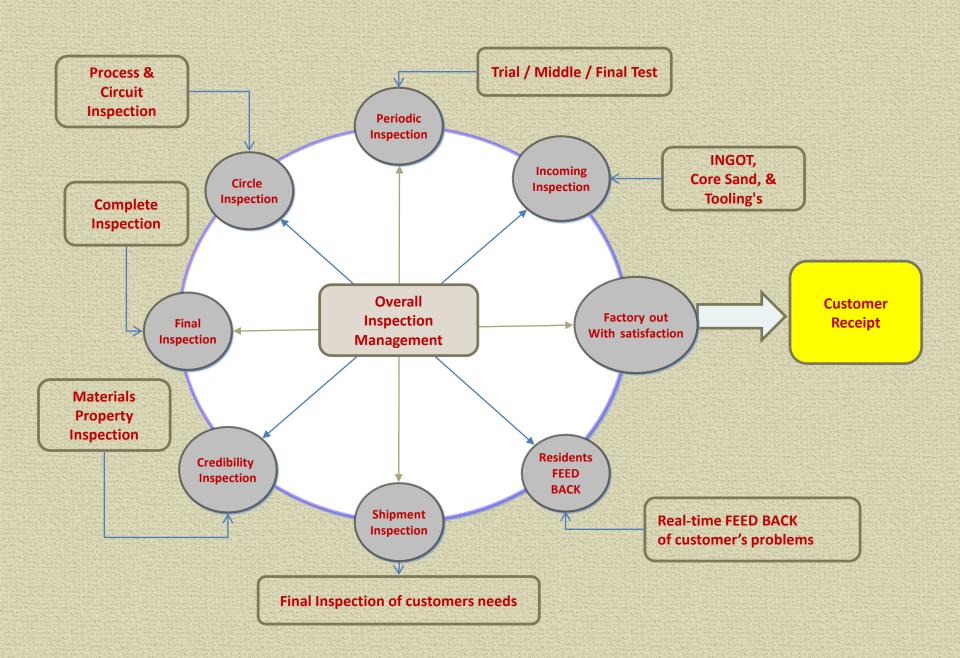
- ☐ Bosch India Limited Tier 2
- □ Avtec Limited
- Biesse Manufacturing Systems
- ☐ Hical Technologies Pvt. Ltd.
- ☐ Dynamatic Technologies Ltd.
- □ Marvel Technology & Tools Pvt. Ltd.
 (Validation of Cylinder Head dies for Honda Motorcycle & Scooter India Pvt. Ltd.)
- ☐ Raychem Electronics, Mumbai
- ☐ Hero Motocorp Limited (For Proto and Piolet Components)



MANUFACTURING CAPACITY

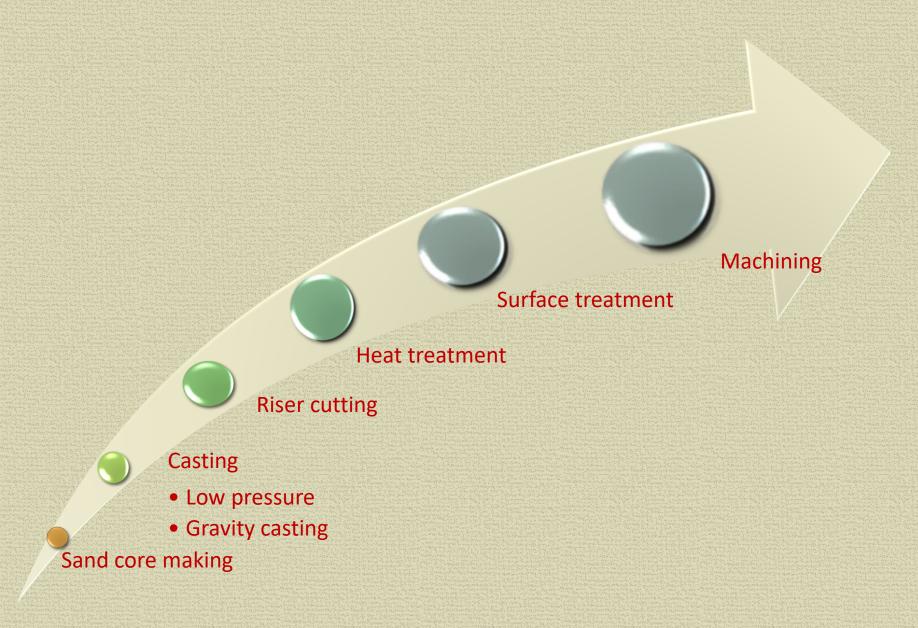
Casting	Prod	uction Capacity / Working area		Spare Capacity 380 Tons			
Method	Cylinder Head	GDC Castings (Pumps & Housing, Oil Transfer Plate etc.)	Total /Annum				
GDC		300 Tons	300 Tons				
LPDC	50,000 Nos.		50,000 Nos.	40,000 Nos.			
Total B	uildup Area	15500 sq feet					
Total Area		19300 sq feet					

QUALITY ASSURANCE





MANUFACTURING PROCESS FLOW





MANUFACTURING SHOP FLOOR





EQUIPMENT – MELTING & HOLDING

<u>Electrical Melting Furnace – 2 Nos</u> Tilt with 300 Kgs. Crucible Type





EQUIPMENT – MELTING & HOLDING

<u>Electrical Melting / Holding Furnace – 5 Nos.</u> 300 Kgs., Crucible Type





EQUIPMENT – MELTING & HOLDING

Mobile Rotary De-gassing





<u>LPDC Machine</u> 500 Kgs. Holding Furnace, 900mm x 900mm Platen,4 sides core pull & Fully Automatic





<u>Tilt Type GDC Machine 2 Nos</u> 90° Tilt Angle,(800mm x 800mm and 450mm x 800mm Platen





Stationary GDC Machine 4 Nos 800 x 800 x 600mm Size





Shell Core Shooting M/c Roll Over Type, 750mm x 750mm Platen





Shell Core Shooting M/c 1518 VTA, Platen Size 15" x 18"

Shell Core Shooting M/c 1822 VTA, Platen Size 18" x 22"





EQUIPMENT – AUXILIARY

Precipitation Hardning Furnace Chamber Size 1 x 1 x 1m

(Solutionising Outsoursed)





EQUIPMENT – AUXILIARY

Shot Blasting MachineDouble Door Hanging Type,1m Cube Chamber





EQUIPMENT – AUXILIARY

- □ Band Saw 2 Nos.
- Double Column Horizontal Band Saw Machine –1 Nos.
- □ Belt Grinders 4 Nos.
- □ Milling Machine For Risers Machining
- □ Material handling equipment up to 3Ton
- □ Brennel Hardness Tester



□ Customer: Marvel Technology & Tools Pvt. Ltd.

(For Mahindra Two Wheelers Ltd. for New 110cc Engine)

Project Description: Trial for validation of Die, Casting Process, Dimension & Productivity and batch production of 2 Wheeler Cylinder Heads (LPDC)





☐ Customer: Marvel Technology & Tools Pvt. Ltd. (For TATA Motors)

Project Description: Trial and Validation of Manifolds (GDC)







☐ Customer: Marvel Technology & Tools Pvt. Ltd. (For Hero Motocorp Ltd.)

Project Description: Trial and Validation of Inlet Pipe (LPDC)





☐ Customer: Dynamatic Technologies Limited

Project Description: Design, Validation and Production of Pump Housing (GDC)







Pump Housing Weight – 1.4 kgs.

Pump Housing Weight – 4.6 kgs.

Pump Housing Weight – 2.3 kgs.



☐ Customer: Dynamatic Technologies Limited

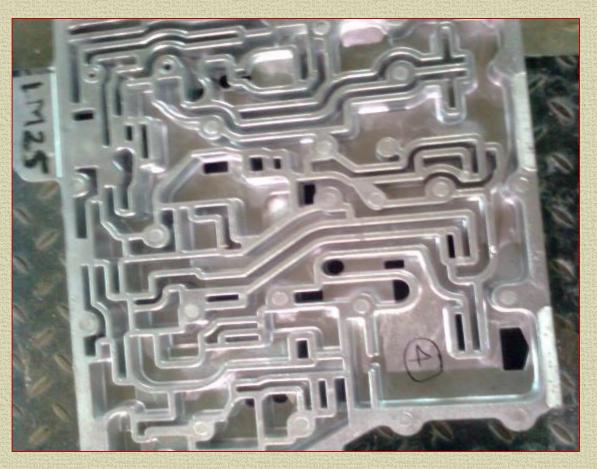
Project Description: Design, Validation and Production of Pump & Manifolds (GDC)





□ Customer: Avtec Limited

Project Description: Design, Validation and Production of Oil Transfer Plate (GDC)



Oil Transfer Plate Weight – 6 kgs.



☐ Customer: Avtec Limited

Project Description: Design, Validation and Production of Stator (GDC)



Stator Weight – 4 kgs.



☐ Customer: Biesse Manufacturing Systems

Project Description: Design, Validation and Production of Machine Arms & Brackets (GDC)







Machine Arm Weight – 9.2 kgs.

Bracket Weight – 9.5 kgs.

Bracket
Weight – 15 kgs.



☐ Customer: Bosch India Limited

Project Description: Design, Validation and Production of Stator Housing (GDC)



Stator Housing Weight – 1.3 kgs.



☐ Customer: Hical Technologies Pvt. Ltd.

Project Description: Design, Validation and Production of Counter Case (GDC)



Counter Case Weight – 1.6 kgs.



Last three years with DTL

YEAR WISE DETAILS FROM 2015-16 TO 2017-2018 DISPATCH(KGS) AND AMOUNT(RS)												
APR 2015 TO MAR 2016					APR 2016 TO MAR 2017				APR 2017 TO MAR 2018			
Month	Dis In Qty	/	Dis In Kgs	Amout	Month	Dis In Qty	Dis In Kgs	Amout	Month	Dis In Qty	Dis In Kas	Amout
Apr		780	Ü		Apr-16				Apr-17			
May	-15 4	366	3260	816380	May-16	1150	9541	2342523	May-17	16083	13243	4209497
Jun	-15 80	093	5916	1511637	Jun-16	12761	10424	2552851	Jun-17	9160	7417	2844109
Jul	-15 12	161	16491	2368685	Jul-16	12604	11416	2790750	Jul-17	17451	14145	4105003
Aug	-15 12	337	9968	2518183	Aug-16	21063	17508	4323877	Aug-17	21049	17697	5107302
Sep	-15 13	164	1048	2608407	Sep-16	15555	14253	3519157	Sep-17	20046	15713	4566499
Oct	-15 8	496	5731	1399597	Oct-16	9176	8071	2006575	Oct-17	18634	14882	4496847
Nov	-15 93	379	7817	1959682	Nov-16	15580	13702	3392336	Nov-17	14605	11957	3525334
Dec	-15 63	396	5200	1307081	Dec-16	15980	13865	3436978	Dec-17	25655	21438	6522547
Jan	-16 58	394	5222	1286568	Jan-17	14059	11977	2957978	Jan-18	4142	3650	1062369
Feb	-16 1	176	9716	2311754	Feb-17	10015	9280	2300501	Feb-18	12560	9889	3034286
Mar	-16 8	122	6463	1510936	Mar-17	8372	6744	1640035	Mar-18	15286	12103	3697185
Total	93:	364	79552	20328977	Total	146571	134895	33257486	Total	193637	158378	48428816

Contact Details

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Thanks